

## Project 10/2016

Machine type: UPFZ 50

Application: Machining of sophisticated components for a variety of industries, including the automotive and aerospace industries

Task: Milling and turning of large components in one clamping

Solution: Use of the gantry machining centre UPFZ 50 in order to implement additional turning processing.

Traverse ranges X = 12000, Y = 4300, Z = 1500 mm

The separate turning slide with CAPTO C6 toolholder which is attached to the rear of the portal enables turning processing directly after milling processing.

The work piece is fixed on a fast turning NC-rotary table (max. 60 rpm) with a face plate of 3000 mm diameter.

